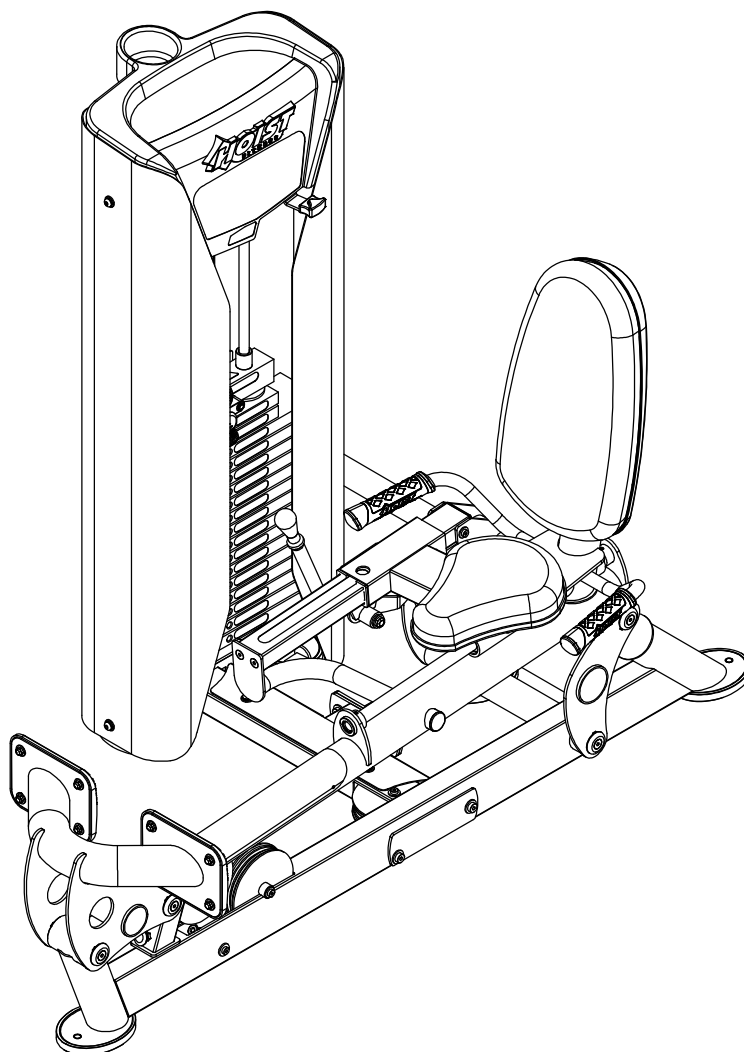


OWNER'S MANUAL



RS-2415 SEATED ROTARY CALF



****WARNING!****

TO PREVENT POSSIBLE TIPPING, BOLT THIS UNIT TO THE EXERCISE FLOOR USING MINIMUM 4 - 1/2" LONG BOLTS. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY OR DEATH.

Note: Both Serial Number and Model Number are Required when Ordering Parts

RECORD SERIAL NUMBER HERE

MACHINE CODE

A01

Customer Service

(800) 548-5438

(858) 578-7676

Fax

(858) 578-9558

 www.facebook.com/hoistfitness

OWNER'S MANUAL

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OWNER'S MANUAL

INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only HOIST replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.

HOIST equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized HOIST dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

TOOLS REQUIRED

Ratchet Wrench

1/2", 9/16" and 3/4" Sockets

Adjustable Wrench

Rubber Mallet

Tape Measure

Level

SAE Hex Key Wrench Set

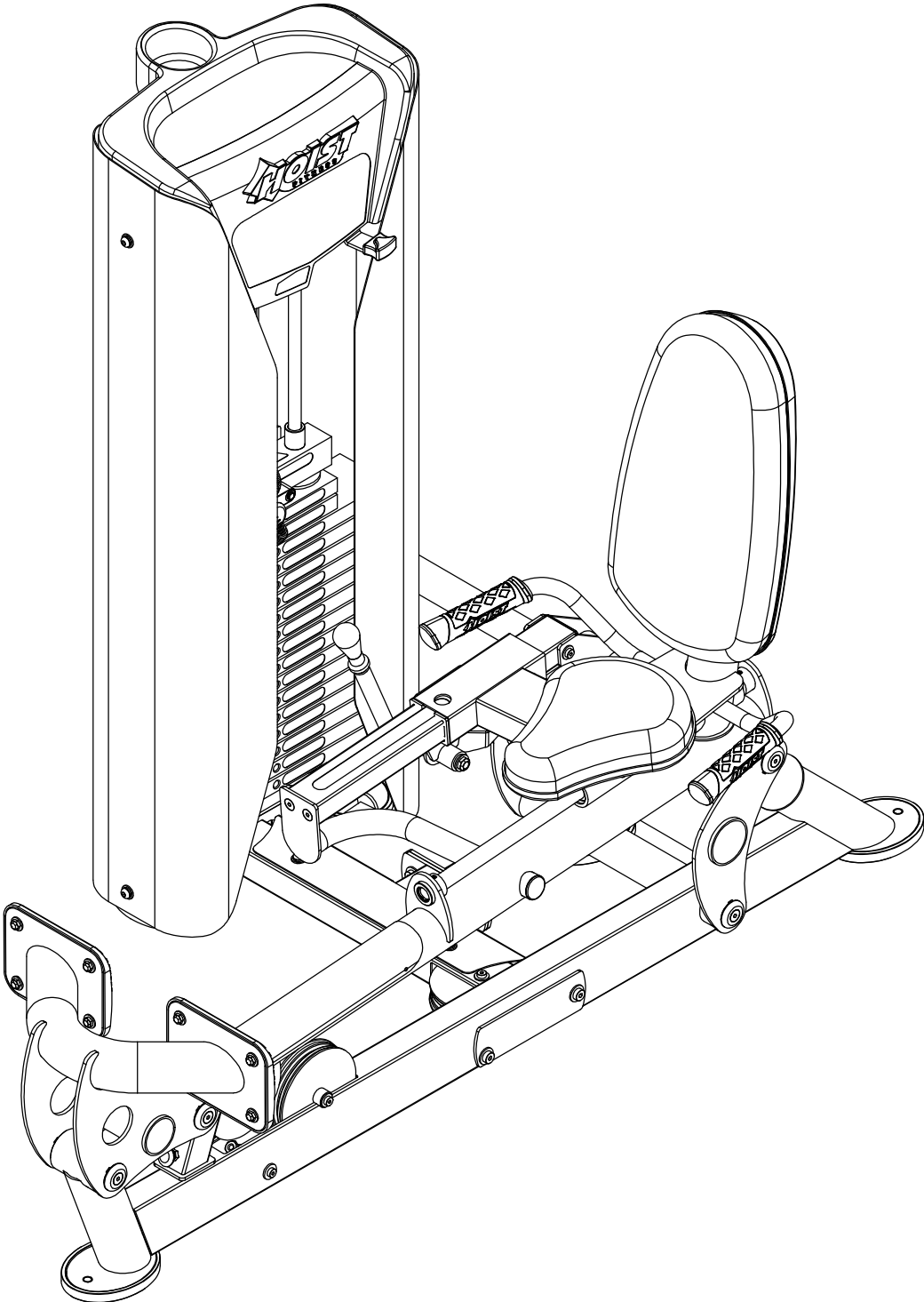
Two People

OWNER'S MANUAL

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OWNER'S MANUAL

FRAME ASSEMBLY



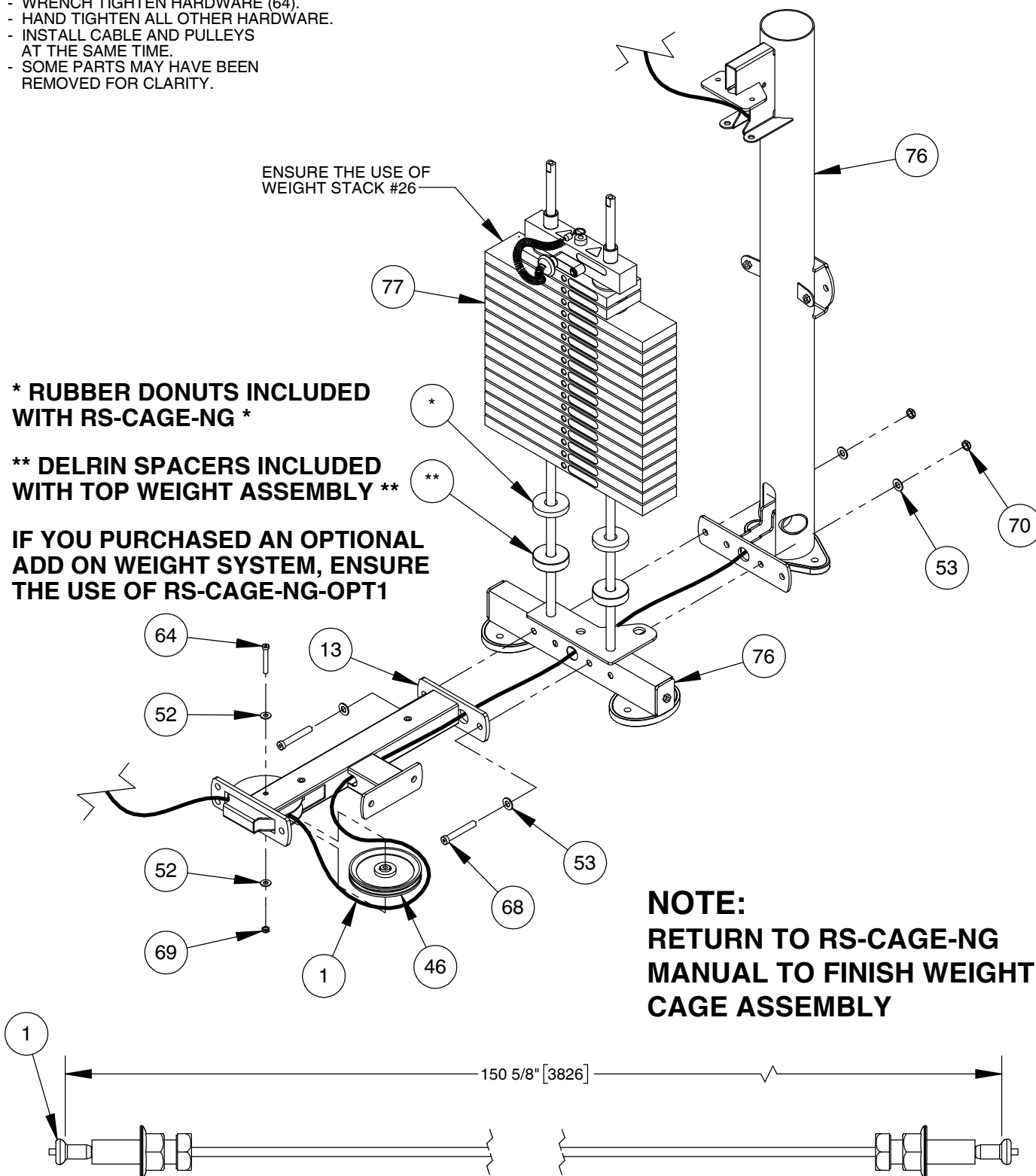
OWNER'S MANUAL

FRAME ASSEMBLY

REFER TO RS-CAGE-NG MANUAL BEFORE BEGINNING THIS STEP

NOTE:

- WRENCH TIGHTEN HARDWARE (64).
- HAND TIGHTEN ALL OTHER HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.



FRAME ASSEMBLY

- WRENCH TIGHTEN HARDWARE (65).
- HAND TIGHTEN ALL OTHER HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

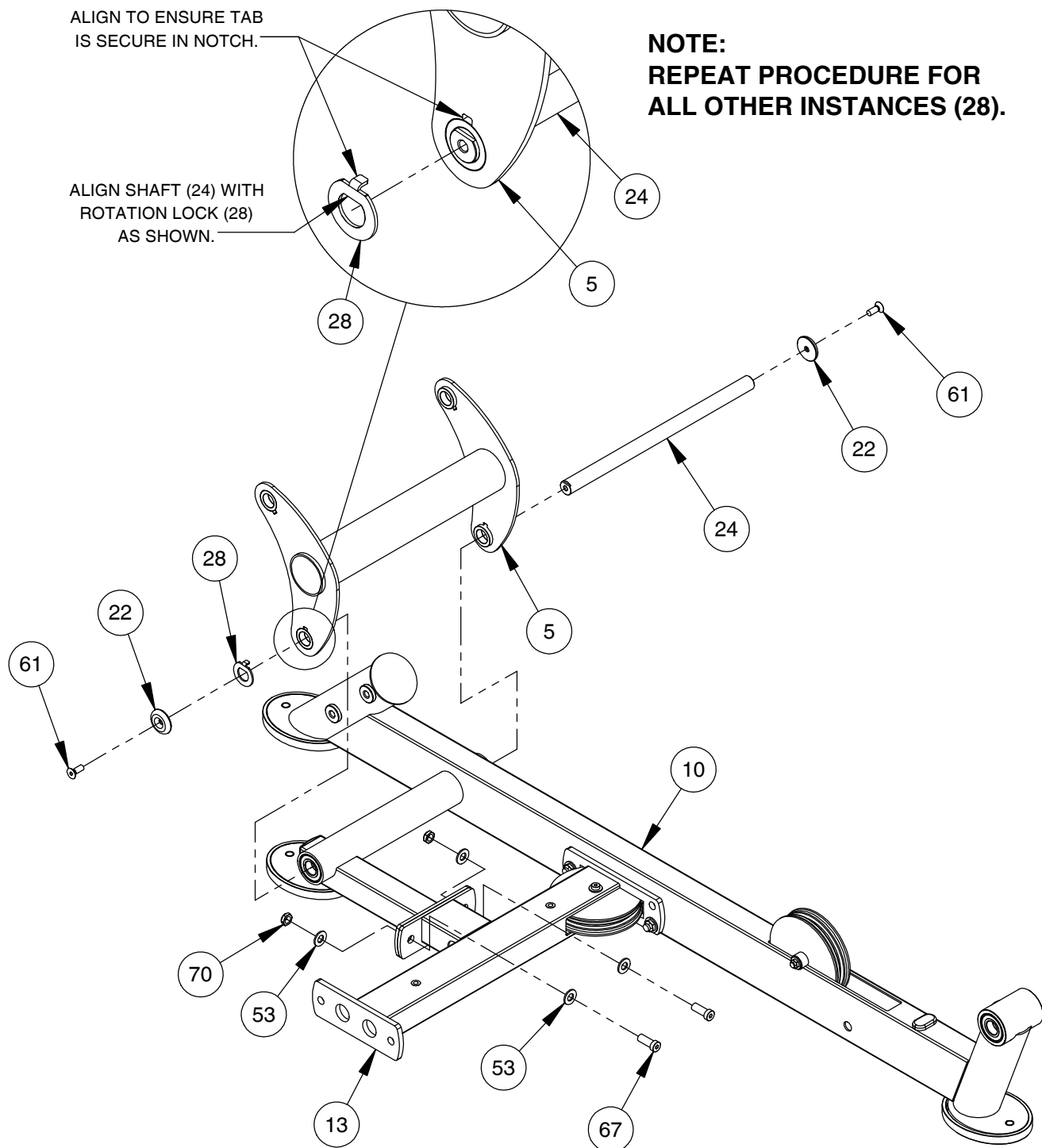


OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:

- HAND TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

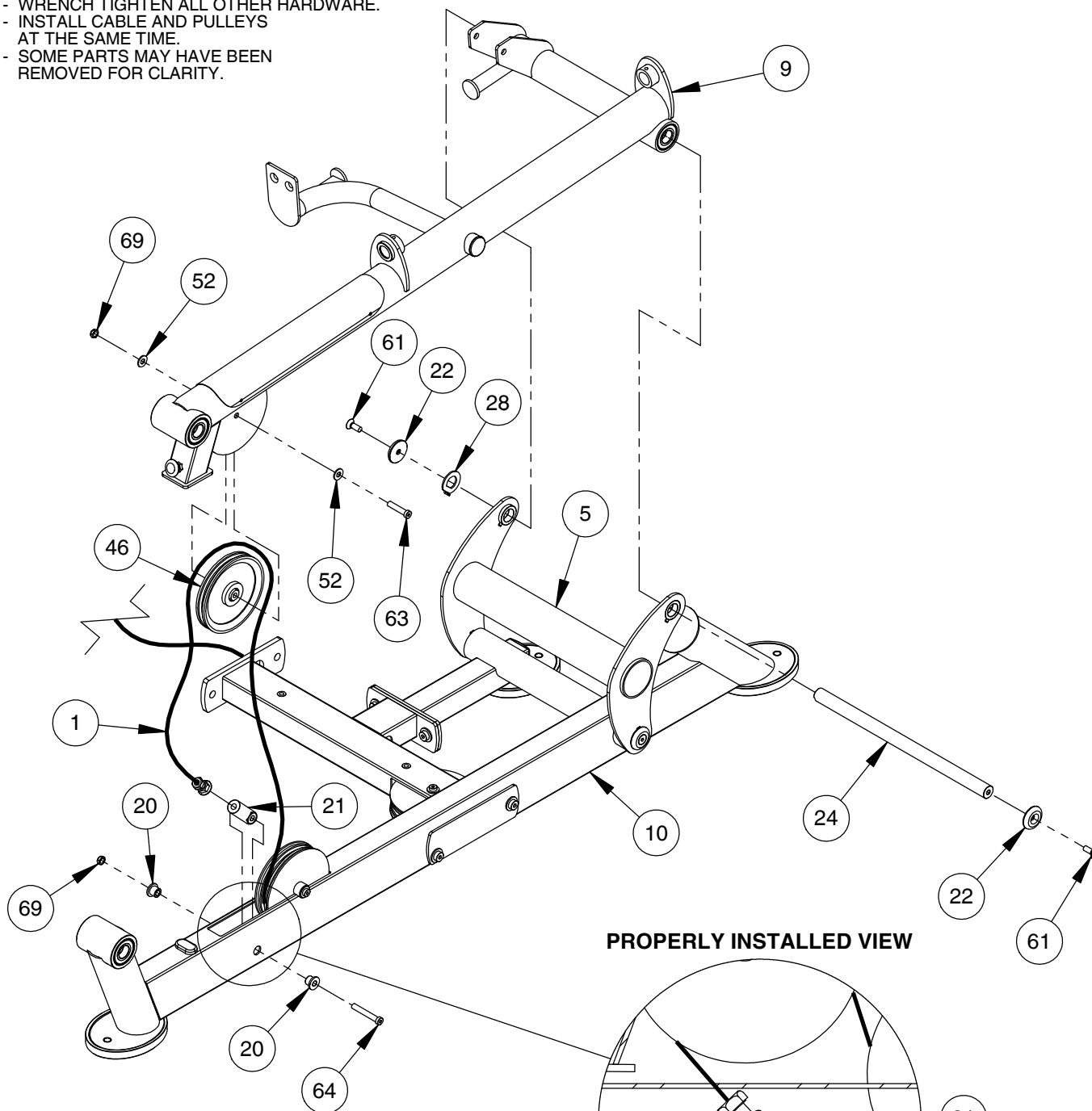


OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:

- HAND TIGHTEN HARDWARE (61).
- WRENCH TIGHTEN ALL OTHER HARDWARE.
- INSTALL CABLE AND PULLEYS AT THE SAME TIME.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.



FINE TUNING:

LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE CABLE PROPER TENSION. RE-TIGHTEN JAM NUT.

WARNING - CABLE BOLT MUST BE THREADED A MINIMUM OF 3/8" WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.

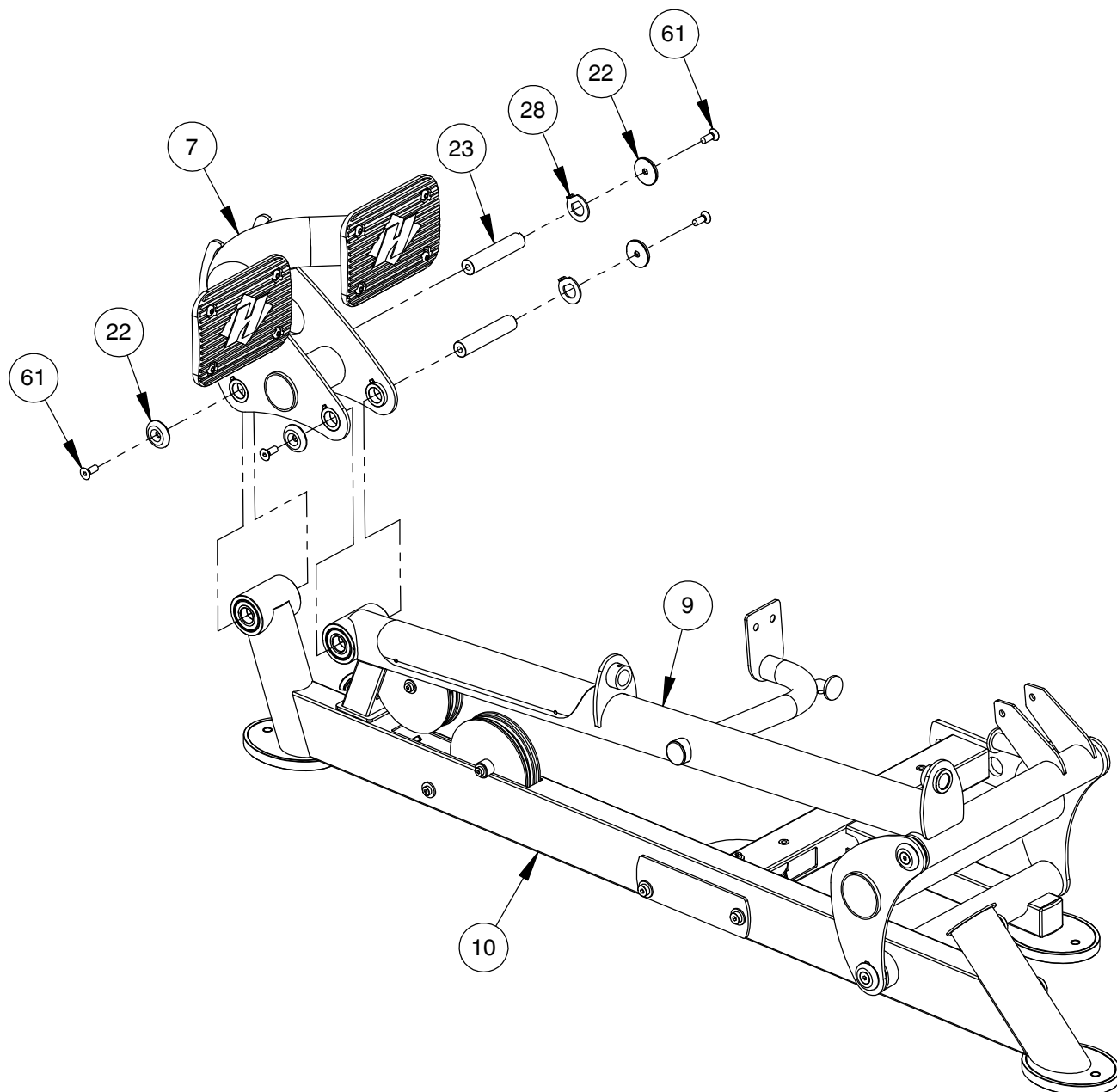
CABLE BOLT
JAM NUT

OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:

- HAND TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.



OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:

- FULLY PACK PRE-ASSEMBLED BEARINGS IN (8), WITH PROVIDED GREASE (SUPER-LUBE).
- HAND TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

STEP 1

STEP 1

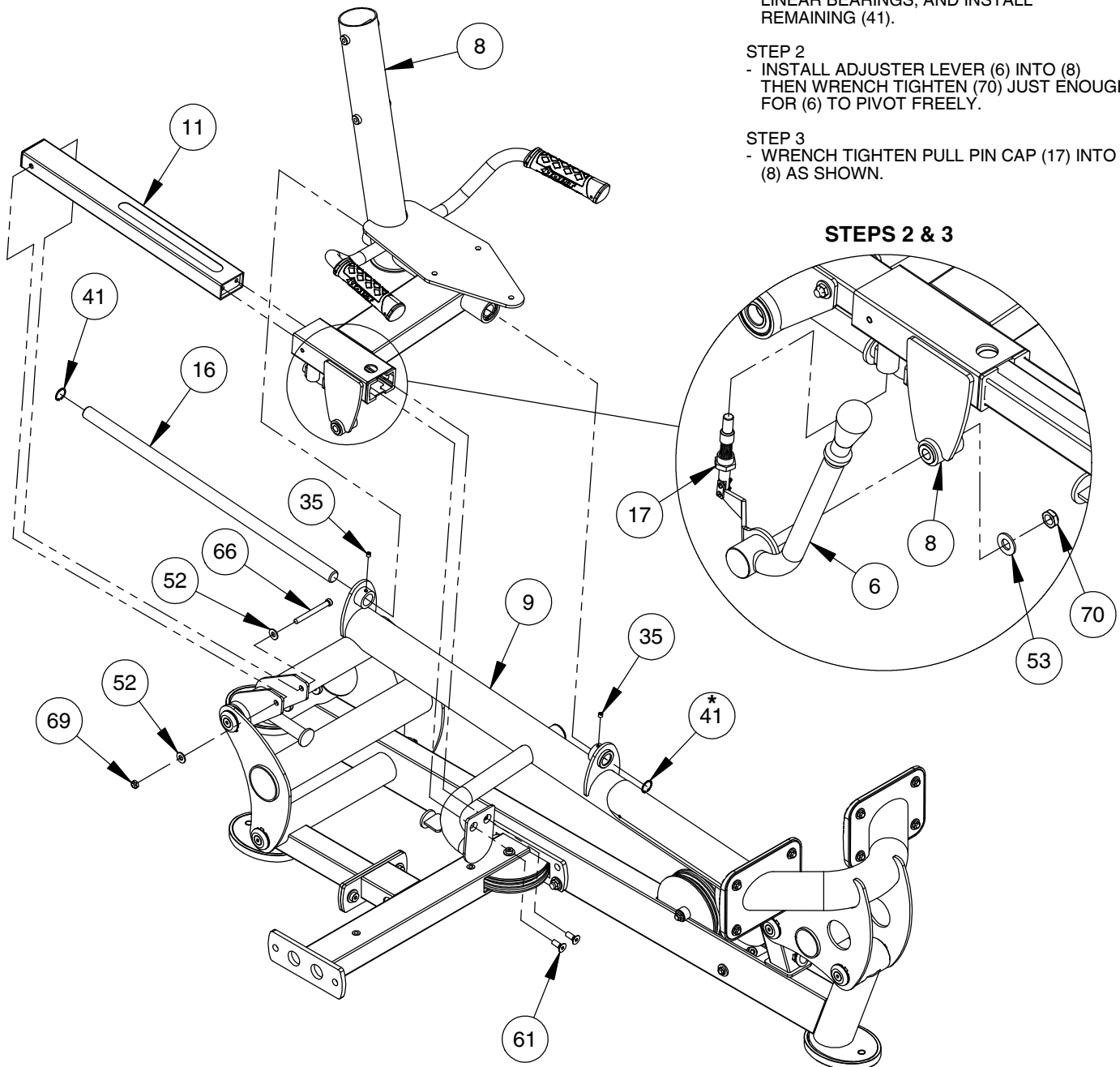
- * INSTALL SNAP RING (41) IN FRONT OF USER SUPPORT FRAME (9).
- THEN ALIGN SEAT FRAME (8) WITH SHAFT BORES, AND CAREFULLY INSERT THE GUIDE ROD (16) THROUGH (9) AND LINEAR BEARINGS, AND INSTALL REMAINING (41).

STEP 2

- INSTALL ADJUSTER LEVER (6) INTO (8) THEN WRENCH TIGHTEN (70) JUST ENOUGH FOR (6) TO PIVOT FREELY.

STEP 3

- WRENCH TIGHTEN PULL PIN CAP (17) INTO (8) AS SHOWN.



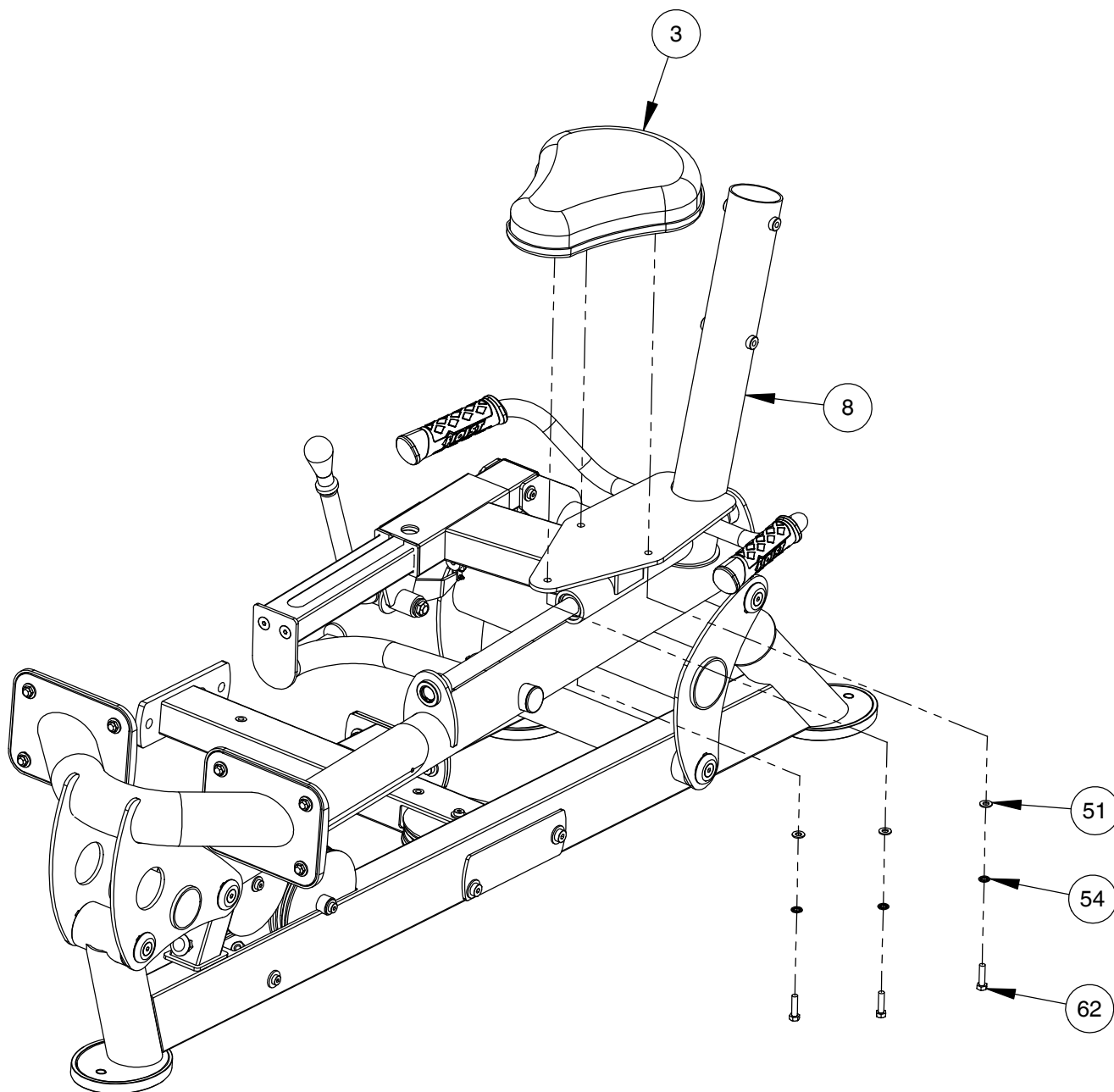
STEPS 2 & 3

OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:

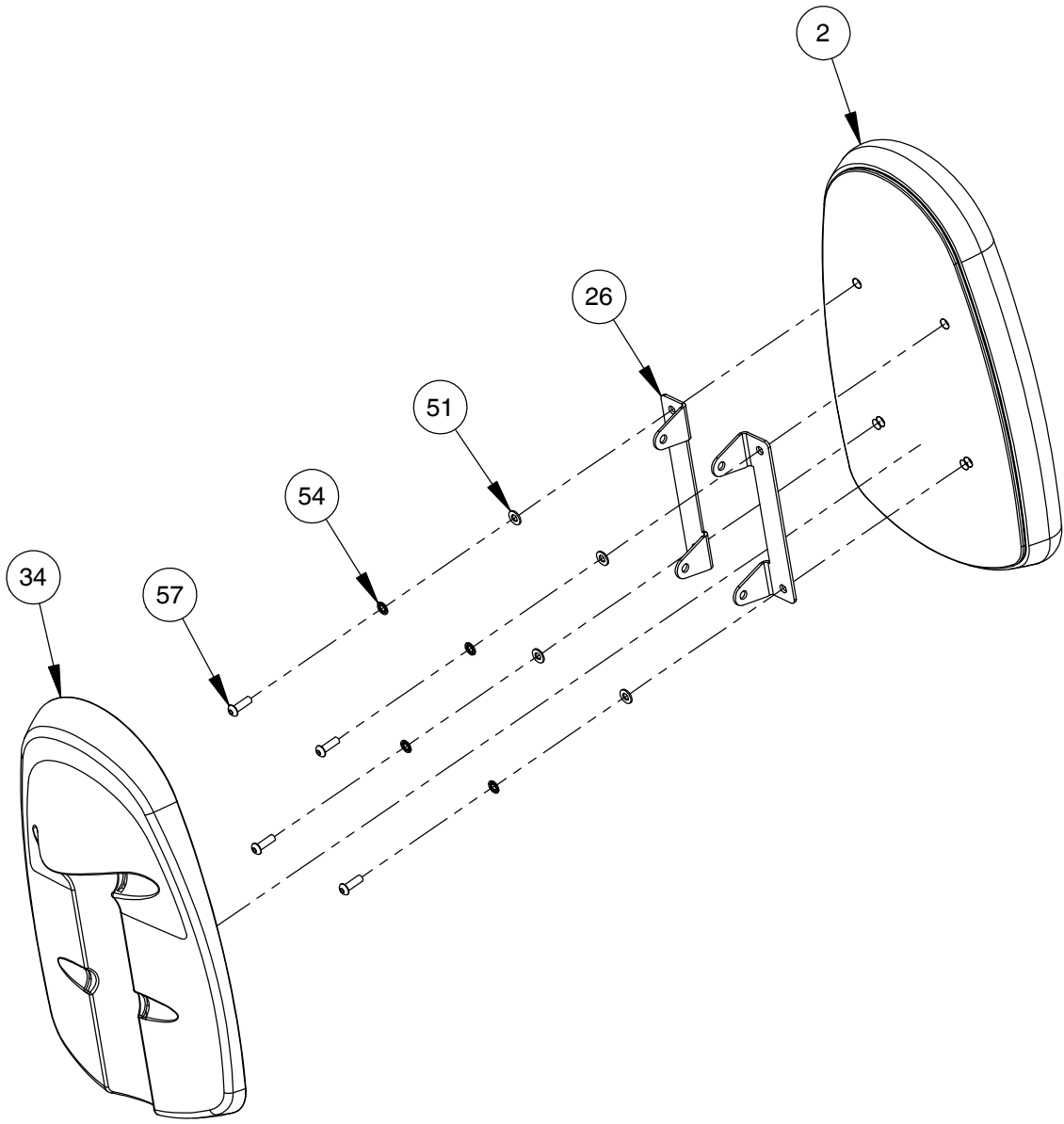
- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.



OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:
- WRENCH TIGHTEN HARDWARE.

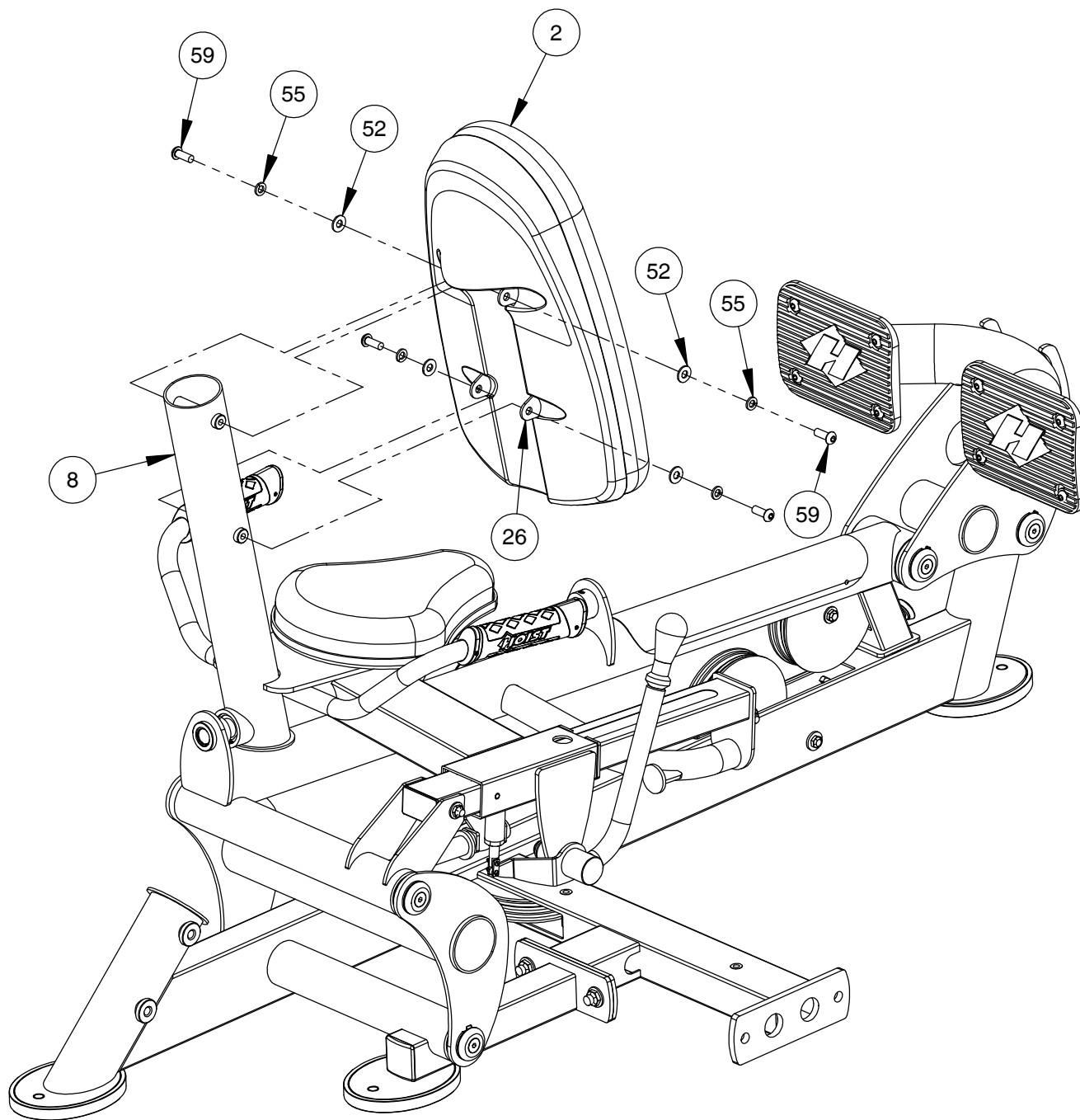


OWNER'S MANUAL

FRAME ASSEMBLY

NOTE:

- WRENCH TIGHTEN HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.



OWNER'S MANUAL

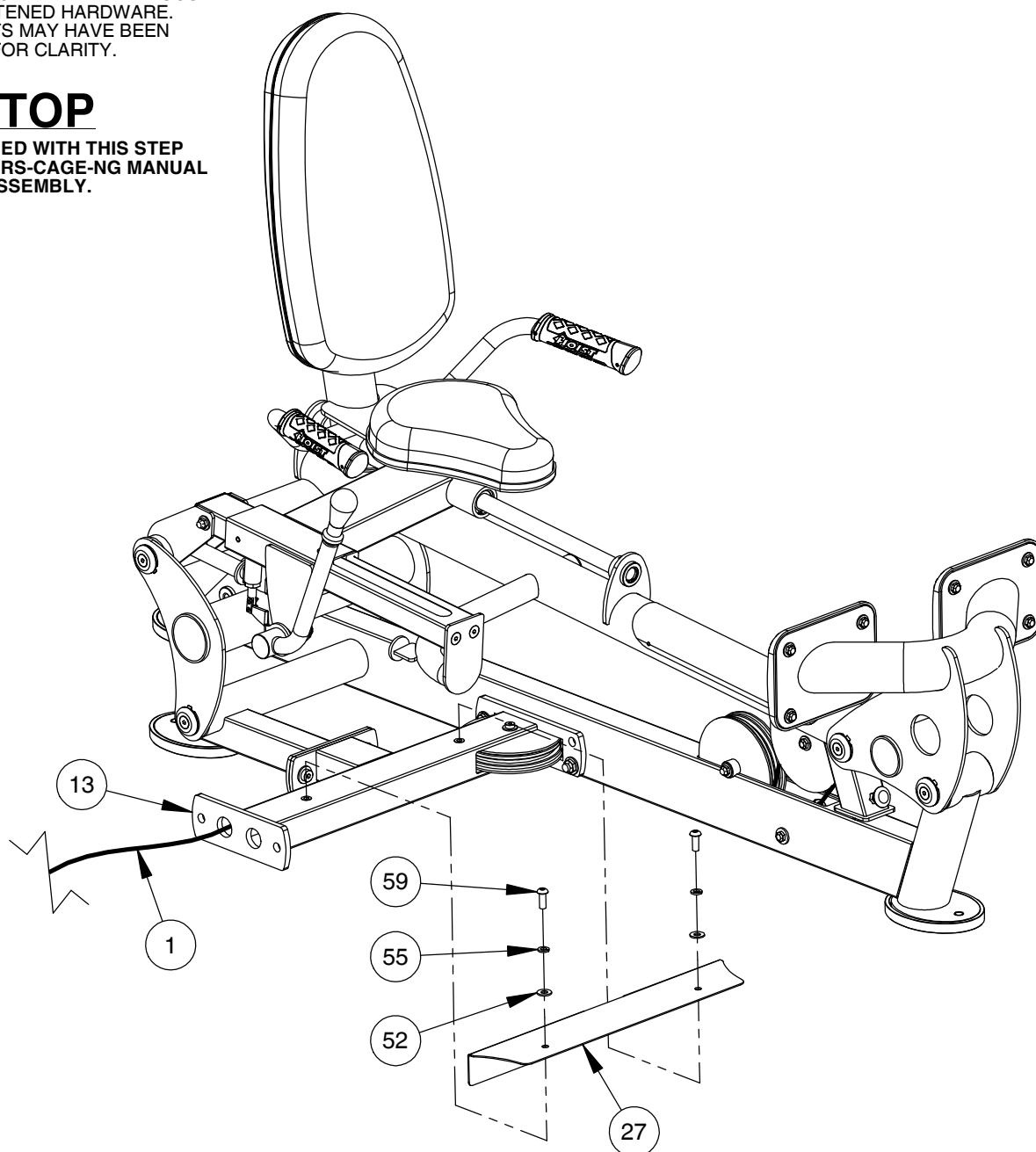
FRAME ASSEMBLY

NOTE:

- WRENCH TIGHTEN HARDWARE.
- WRENCH TIGHTEN ALL PREVIOUSLY HAND TIGHTENED HARDWARE.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.

STOP

WHEN FINISHED WITH THIS STEP
PLEASE SEE RS-CAGE-NG MANUAL
FOR FINAL ASSEMBLY.



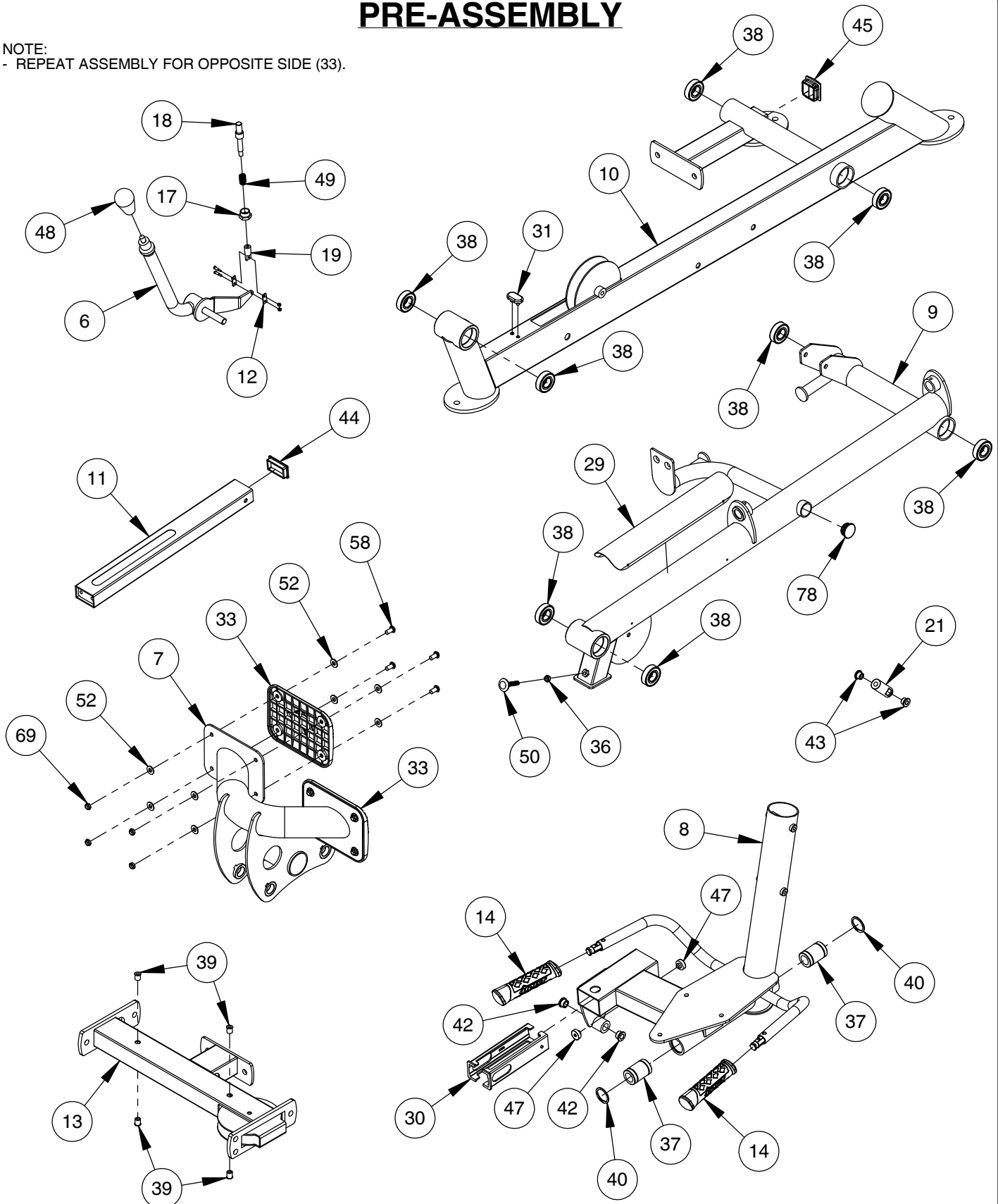
IMPORTANT

NOW THAT THE RS-2415 IS COMPLETELY ASSEMBLED TAKE TIME TO ASSURE THAT YOUR UNIT IS ASSEMBLED SQUARE AND PERPENDICULAR. USE A LEVEL TO CHECK THAT THE GUIDE RODS ARE PERPENDICULAR IN BOTH DIRECTIONS. IF THEY ARE NOT PERPENDICULAR IN BOTH DIRECTIONS, IT WILL BE NECESSARY TO LOOSEN SOME FRAME HARDWARE TO RE-ALIGN THE FRAME AND RETIGHTEN BOLTS.

OWNER'S MANUAL

PRE-ASSEMBLY

NOTE:
- REPEAT ASSEMBLY FOR OPPOSITE SIDE (33).

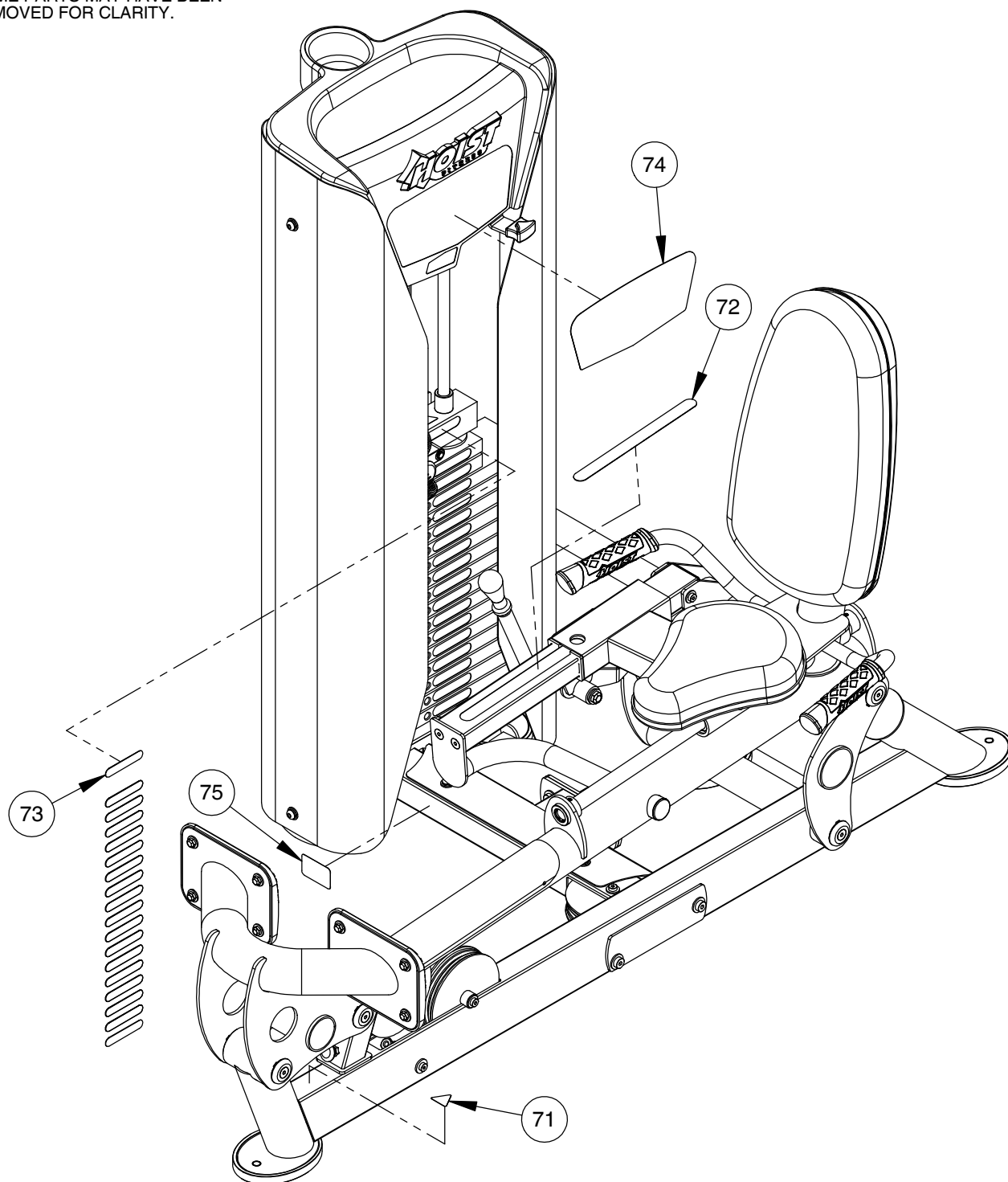


OWNER'S MANUAL

DECAL PLACEMENT

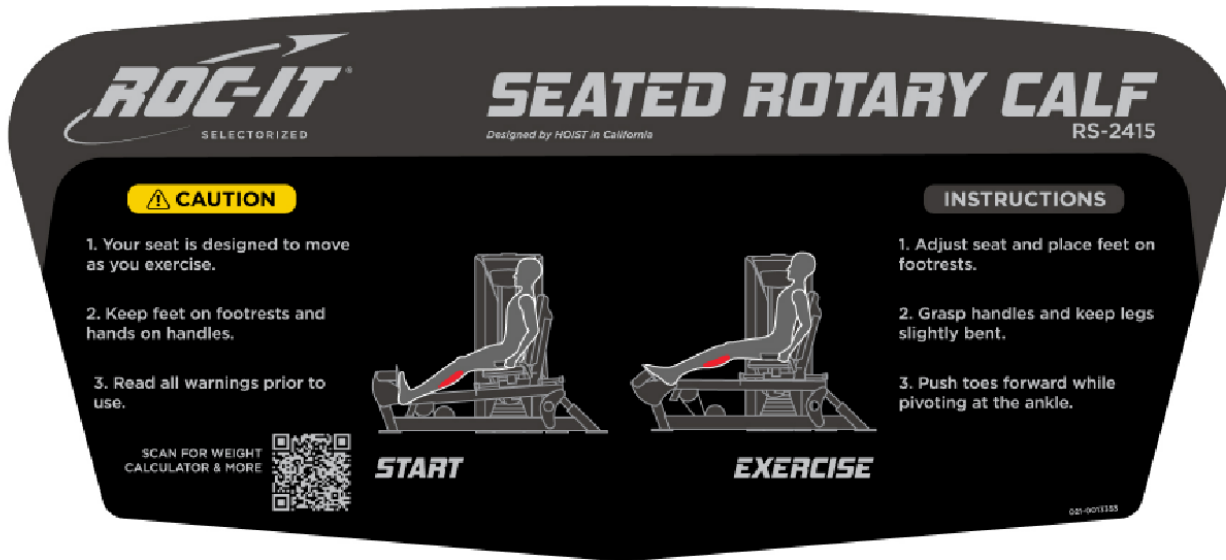
NOTE:

- ALL DECALS ARE CENTERED UNLESS OTHERWISE STATED.
- SOME PARTS MAY HAVE BEEN REMOVED FOR CLARITY.



OWNER'S MANUAL

DECAL REFERENCE



021-0013353

15 LBS / 7 KGS

155 LBS / 70 KGS

315 LBS / 143 KGS

25 LBS / 11 KGS

175 LBS / 79 KGS

335 LBS / 152 KGS

35 LBS / 16 KGS

195 LBS / 88 KGS

55 LBS / 25 KGS

215 LBS / 98 KGS

75 LBS / 34 KGS

235 LBS / 107 KGS

95 LBS / 43 KGS

255 LBS / 116 KGS

115 LBS / 52 KGS

275 LBS / 125 KGS

135 LBS / 61 KGS

295 LBS / 134 KGS

021-0004241



021-0003512



www.hoistfitness.com

Serial # 00-00-A00-000000



SERIAL # DECAL

021-0003551

1

2

3

4

5

6

7

8

9

10

11

OWNER'S MANUAL

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OWNER'S MANUAL

PART LIST

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	010-01C0640	CABLE ASSEMBLY: RS-1415 150 5/8" LG.	1
2	022-01PD2114-A-M	BACK PAD ASSEMBLY	1
3	022-01PD2099-A	SEAT PAD ASSEMBLY	1
4	026-01X4142	CROSSBAR ASSEMBLY	1
5	026-01X4144	ROCKING LINK	1
6	026-01X4149	ADJUSTER LEVER	1
7	026-01X4255	PRESS ARM RS-1415	1
8	026-01X4256	SEAT FRAME	1
9	026-01X4257	USER SUPPORT	1
10	026-01X4258	BASE FRAME ASSEMBLY	1
11	026-01X5155	ADJUSTER TUBE	1
12	026-01X5630	CHAIN LINK REPLACEMENT	1
13	026-01X5664	CROSS MEMBER ASSEMBLY	1
14	026-01X7351	HOIST ERGO GRIP-01	2
15	026-01F0427	BACKING PLATE	1
16	026-01G0213	GUIDE ROD 27.09" LG.	1
17	026-01M0128-1	PULL PIN CAP	1
18	026-01M0128-3	PULL-PIN PLUNGER	1
19	026-01M0209	PULL-PIN TO CHAIN LINK	1
20	026-01M0760	HEAVY FLANGED SPACER: Ø.67 O.D. X Ø.39 I.D. X .50 LG.	2
21	026-01M1103	THREADED CABLE ANCHOR Ø1.00" O.D X 2.50" LG.	1
22	026-01M3605	RETAINING CAP	8
23	026-01M3875	PIVOT SHAFT	2
24	026-01M3883	SHAFT Ø 25mm X 433mm LG.	2
25	026-01P2653	'H' PLATE	1
26	026-01P2929	BACK BRACKET MOUNT	2
27	026-01P5316	CABLE SHIELD	1
28	026-01P7210	ROTATION LOCK	4
29	026-01P7245	16.5" STAINLESS STEEL SCUFF GUARD W/ RIVETS	1
30	026-01PL0125	E-Z GLIDE PLASTIC SLEEVE	2
31	026-01PL2005	PLUG BUMPER (2 STEM)	1
32	026-01PL2122	OVAL-SHAPED RUBBER FOOT	3
33	026-01PL2260	FOOTPLATE	2
34	026-01PL2511	BACK PAD PLASTIC BACKING	1
35	011-0711002	SET SCREW: 5/16"- 18 X .25" LG. (Ni)	2

OWNER'S MANUAL

PART LIST CONTINUED

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
36	012-0505001	3/8"-16UNC JAM NUT (Ni)	1
37	014-0007007	BEARING Ø 25mm (LINEAR) (WON)	2
38	014-0012014	BEARING: FLANGELESS - 25mm I.D.	8
39	014-0014002	3/8-16 FLUSH MOUNT INSERT	4
40	014-0015005	SNAP RING: Ø40mm INTERNAL	2
41	014-0015015	SNAP RING 1.00" INTERNAL	2
42	014-0101002	BUSHING: OILITE FLANGED Ø.75" O.D X Ø.50" I.D X .38" LG.	2
43	014-0101020	BUSHING: OILITE FLANGED Ø.63" O.D. X Ø.38" I.D. X .50" LG.	2
44	016-0001003	END CAP 1.50" X 2.50" (BLACK)	1
45	016-0201032	END CAP-R 2.00" X 2.00" (BLACK)	1
46	018-0002017	PULLEY 6.00" OD	3
47	019-0001001	PLUG BUMPER	2
48	020-0007004	KNOB - OVAL	1
49	020-0011009	SPRING	1
50	020-0014027	ADJUSTABLE STOP	1
51	013-1002010	5/16" SAE FLAT WASHER (Ni)	7
52	013-1002007	3/8" X 22mm FLAT WASHER (Ni)	30
53	013-1002006	1/2" X 27mm SAE FLAT WASHER (Ni)	19
54	013-1010003	5/16" INTERNAL LOCK WASHER (Ni)	7
55	013-1006003	3/8" SPLIT LOCK WASHER (Ni)	6
56	013-1006004	1/2" SPLIT LOCK WASHER (Ni)	2
57	011-0701003	5/16"-18UNC X 1.00" BHCS (Ni)	4
58	011-0701019	3/8"-16UNC X .75" BHCS (Ni)	8
59	011-0701020	3/8"-16UNC X 1.00" BHCS (Ni)	6
60	011-0701049	1/2"-13UNC X 1.50" BHCS (Ni)	4
61	011-0702020	3/8"-16UNC X 1.00" FHCS (Ni) W/NYLON PATCH	10
62	011-0107011	5/16"-18UNC X 1.25" HHB (WZ)	3
63	011-0116145	3/8"-16UNC X 1.75" LOW HEAD SHCS (Ni)	1
64	011-0116148	3/8"-16UNC X 2.50" LOW HEAD SHCS (Ni)	2
65	011-0116150	3/8"-16UNC X 3.00" LOW HEAD SHCS (Ni)	1
66	011-0116152	3/8"-16UNC X 3.50" LOW HEAD SHCS (Ni)	1
67	011-0116108	1/2"-13UNC X 1.25" LOW HEAD SHCS (Ni)	2
68	011-0116116	1/2"-13UNC X 3.25" LOW HEAD SHCS (Ni)	4
69	012-0504005	3/8"-16 UNC THIN NYLOCK NUT (Ni)	13
70	012-0504002	1/2"-13 UNC THIN NYLOCK NUT (Ni)	9

OWNER'S MANUAL

PART LIST CONTINUED

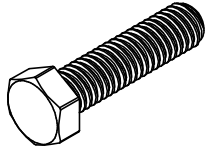
NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
71	021-0003512	DECAL PINCH POINT 1.18" X 1.35" (TRIANGLE)	1
72	021-0003551	DECAL ADJUST 1-11 DECAL VERTICAL TXT.	1
73	021-0004241	WEIGHT STACK #26: 335LB WEIGHT STACK DECALS	1
74	021-0013353	PLACARD: RS-2415 ROTARY CALF	1
75	SERIAL # DECAL	DECAL HOIST SERIAL # 1.63" X 2.63"	1
76	RS-CAGE-NG	RS WEIGHT CAGE NG	1
77	WT-STK #26	335 LBS STACK (15LB TOP WEIGHT W/ 18 HOLE STEM)	1
78	016-0201003	Ø 1 1/2" END CAP (DOMED)	1

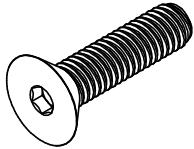
OWNER'S MANUAL

ABBREVIATIONS

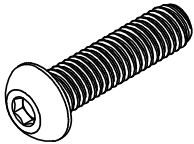
BZ = Black Zinc
Ni = Nickel Plated
SS = Stainless Steel
WZ = White Zinc



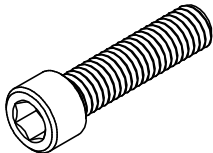
HHB = Hex Head Bolt



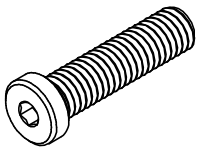
FHCS = Flat Head Cap Screw



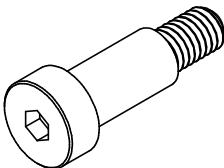
BHCS = Button Head Cap Screw



SHCS = Socket Head Cap Screw



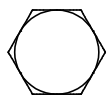
Low Head SHCS = Low Head Socket
Head Cap Screw



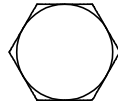
SHSS = Socket Head Shoulder Screw

OWNER'S MANUAL

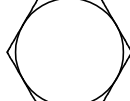
BOLT SIZING CHART



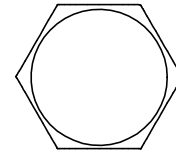
1/4" HHB
RECOMMENDED
TORQUE RANGE:
6-8 ft-lbs



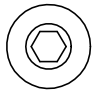
5/16" HHB
RECOMMENDED
TORQUE RANGE:
14-17 ft-lbs



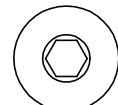
3/8" HHB
RECOMMENDED
TORQUE RANGE:
24-30 ft-lbs



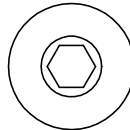
1/2" HHB
RECOMMENDED
TORQUE RANGE:
60-75 ft-lbs



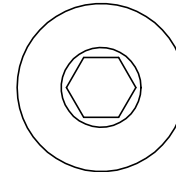
1/4" BHCS
RECOMMENDED
TORQUE RANGE:
5-7 ft-lbs



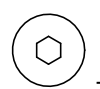
5/16" BHCS
RECOMMENDED
TORQUE RANGE:
11-15 ft-lbs



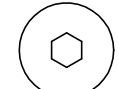
3/8" BHCS
RECOMMENDED
TORQUE RANGE:
19-26 ft-lbs



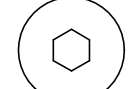
1/2" BHCS
RECOMMENDED
TORQUE RANGE:
47-65 ft-lbs



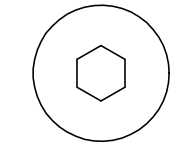
1/4" LOW HEAD SHCS
RECOMMENDED
TORQUE RANGE:
4-6 ft-lbs



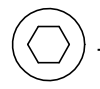
5/16" LOW HEAD SHCS
RECOMMENDED
TORQUE RANGE:
9-12 ft-lbs



3/8" LOW HEAD SHCS
RECOMMENDED
TORQUE RANGE:
18-23 ft-lbs



1/2" LOW HEAD SHCS
RECOMMENDED
TORQUE RANGE:
40-50 ft-lbs



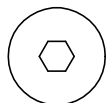
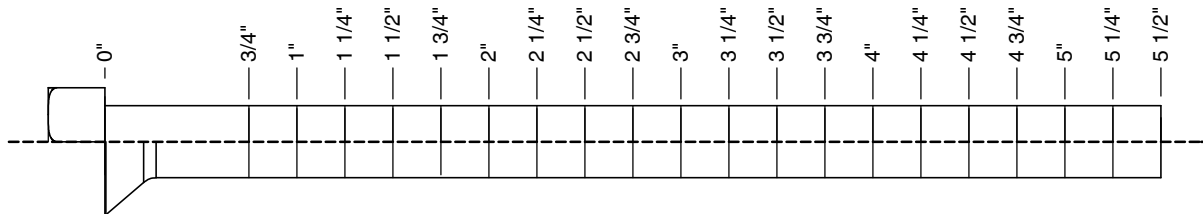
1/4" SHCS
RECOMMENDED
TORQUE RANGE:
11-14 ft-lbs



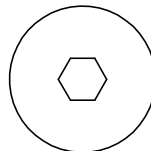
5/16" SHCS
RECOMMENDED
TORQUE RANGE:
23-29 ft-lbs



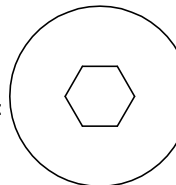
3/8" SHCS
RECOMMENDED
TORQUE RANGE:
39-49 ft-lbs



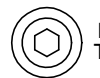
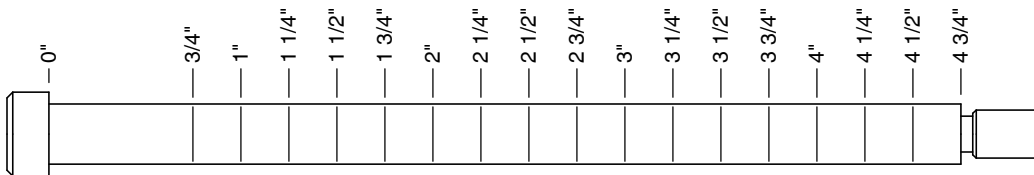
1/4" FHCS
RECOMMENDED
TORQUE RANGE:
5-7 ft-lbs



3/8" FHCS
RECOMMENDED
TORQUE RANGE:
19-26 ft-lbs



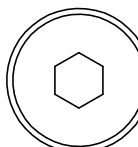
1/2" FHCS
RECOMMENDED
TORQUE RANGE:
47-65 ft-lbs



1/4" SHSS
RECOMMENDED
TORQUE RANGE:
3-4 ft-lbs



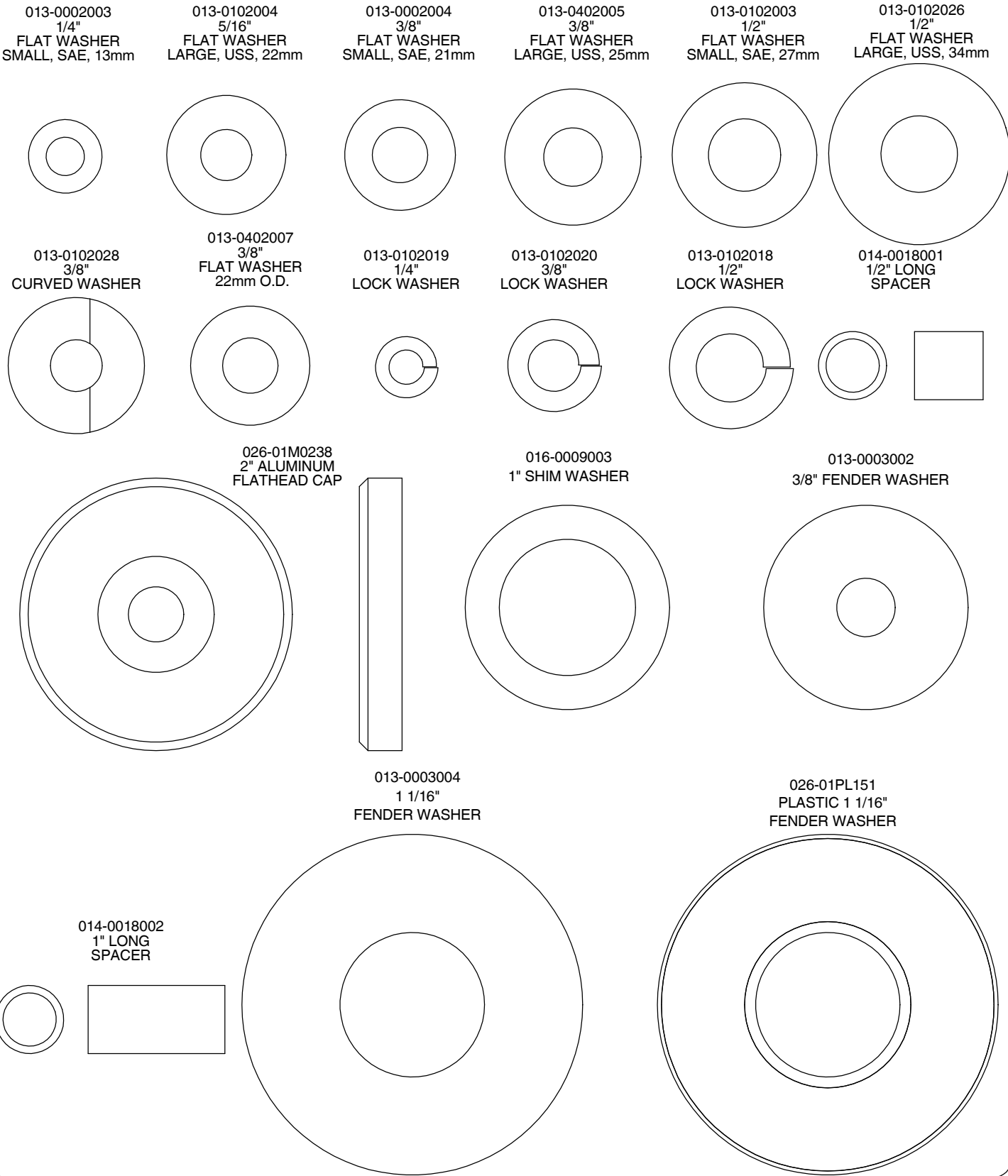
5/16" SHSS
RECOMMENDED
TORQUE RANGE:
8-10 ft-lbs



3/8" SHSS
RECOMMENDED
TORQUE RANGE:
17-22 ft-lbs

OWNER'S MANUAL

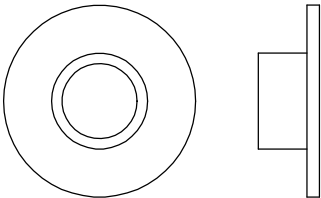
WASHER SIZING CHART



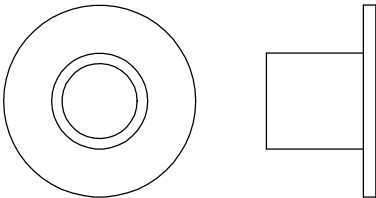
OWNER'S MANUAL

WASHER SIZING CHART
(CONTINUED)

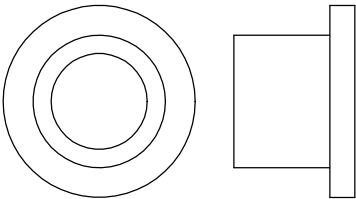
026-01M0211
1/4" LONG
FLANGED SPACER



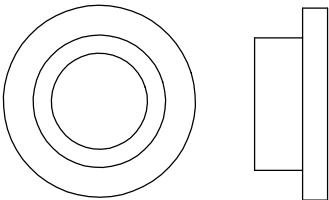
026-01M0198
1/2" LONG
FLANGED SPACER



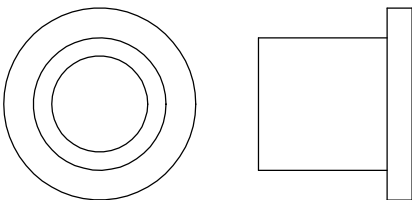
026-01M0760
1/2" LONG HEAVY
FLANGED SPACER



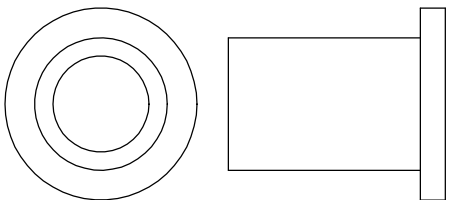
026-01M211T
1/4" LONG HEAVY
FLANGED SPACER



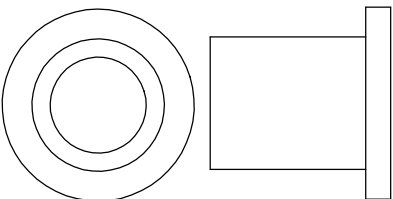
026-01M0532
11/16" LONG HEAVY
FLANGED SPACER



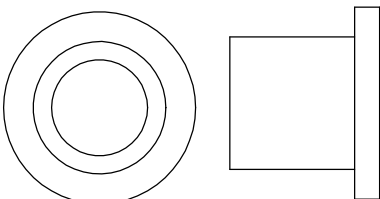
026-01M0551
1" LONG HEAVY
FLANGED SPACER



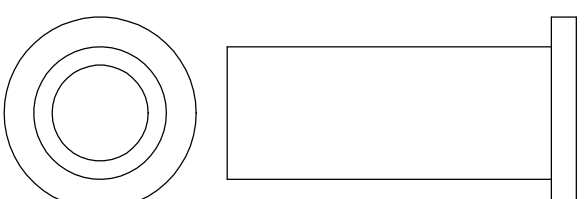
026-01M0788
.81" LONG HEAVY
FLANGED SPACER



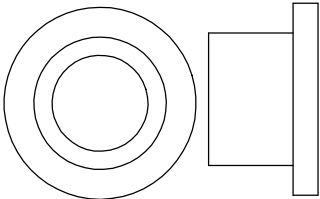
026-01M0780
.65" LONG HEAVY
FLANGED SPACER



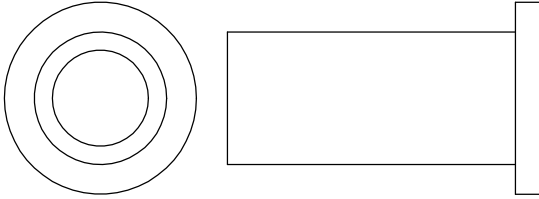
026-01M0761
1 11/16" LONG HEAVY
FLANGED SPACER



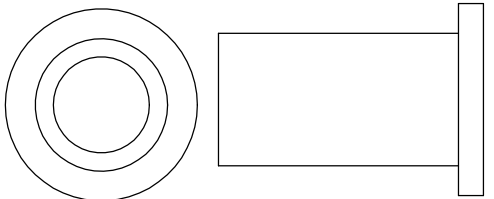
026-01M0789
.44" LONG HEAVY
FLANGED SPACER



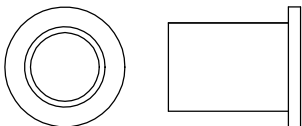
026-01M0762
1 1/2" LONG HEAVY
FLANGED SPACER



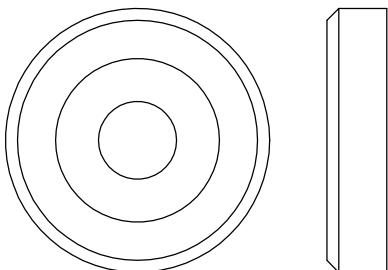
026-01M0768
1 1/4" LONG HEAVY
FLANGED SPACER



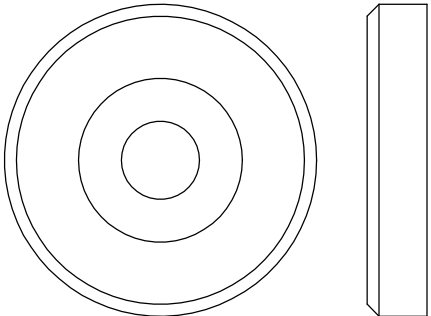
026-01M0600
.625" LONG
FLANGED SPACER



026-01M0240
1 3/8" ALUMINUM
FLATHEAD CAP



026-01M0239
1 5/8" ALUMINUM
FLATHEAD CAP



OWNER'S MANUAL

MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL / LIGHT COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY									
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY										
Clean; Upholstery	DAILY	WEEKLY										
Inspect; Cables or Belts and their tension	DAILY	WEEKLY										
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS										
Inspect; All Decals	WEEKLY	3 MONTHS										
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS										
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS										
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS										
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS										
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY										
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY										
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS										

*Your equipment comes with a commercial maintenance decal.
For personal, in home use, please follow the home maintenance schedule listed above.*

*Never use ammonia, acid-based, or petroleum-based solvents on
any portion of the machine as it may damage the finish.*

OWNER'S MANUAL

HOIST FITNESS SYSTEMS **GENERAL MAINTENANCE INFORMATION**

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- *Check all pieces for signs of visible wear or damage.
- *Check springs in snap hooks and pull-pins for proper tension and alignment.
- *If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- *To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- *Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- *Replace ripped or worn upholstery immediately.
- *Keep sharp or pointed objects clear of all upholstery.

Decals:

- *Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- *Inspect all nuts and bolts for any loosening and tighten if needed.
- *Go through a re-tightening sequence periodically to ensure that all hardware is tensioned properly.

Anti-Skid Surfaces:

- *These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- *Hoist uses only high quality belt, and mil-spec cables.
- *Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- *While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- *Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

- *Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
- *Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- *Wipe down adjusting tubes with a dust free rag before applying lubricant.
- *Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- *Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

OWNER'S MANUAL

WEIGHT TRAINING TIPS

In order to gain maximum results from your RS-2415 and to avoid possible injury, always consult your physician before starting any exercise program and consult a fitness professional to develop your complete exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your RS-2415, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

Enjoy your RS-2415!

OWNER'S MANUAL

WEIGHT TRAINING EXERCISE LOG

S = Sets **R** = Repetition per set **W** = Weight used

[illegible]

OWNER'S MANUAL

HOIST FITNESS SYSTEMS **LIMITED LIFETIME WARRANTY**

Hoist Fitness Systems warrants this product to the **original purchaser** to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time. This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear.

WARRANTY CLAIMS. All claims require: Model number, Serial number, Date of installation, and any information supporting the existence of the alleged defect.

To complete Warranty Registration visit:
www.HOISTFITNESS.com
and click on the Warranty Registration link

Starting from the original date of purchase, this warranty covers the following:

COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

LIGHT COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

HOME USE: All malfunctions of grips, paint, and chrome that occur up to ten years; all malfunctions of electronic components, belts, cables, or upholstery that occur up to ten years; all malfunctions of pulleys, bearings, or bushings that occur up to ten years. The frame and all welded components are warranted for the life of the product.

PLEASE NOTE THAT NOT ALL HOIST PRODUCTS ARE MADE FOR COMMERCIAL USE. Refer to the instructions page of your owner's manual or consult with your fitness product dealer to establish if a product is made for commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death! Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

LIGHT COMMERCIAL USE: Our Light Commercial warranty applies to facilities that **DO NOT** charge monthly membership dues and where the equipment would be used by **no more than 50** people per day. Examples of Light Commercial facilities include hotels, apartment complexes, personal training studios, fire stations, police stations, etc., that meet the criteria stated above.

WHAT IS NOT COVERED BY THIS WARRANTY: Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES: Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

WARRANTY IS NOT TRANSFERABLE: This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory, except the one (1) and five (5) year warranties described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

TRANSPORTATION COSTS: Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs but will ship freight collect parts either repaired or replaced under these warranties.

Hoist Fitness Systems
11900 Community Rd.
Poway, CA. 92064
(800)548-5438

PLEASE KEEP THIS FOR YOUR RECORDS