

TOPTESTER OY

TEST REPORT

MIL-STD-810G 509.6 SALT FOG

Customer:

Handshake Finland

Device name:

Purelux Road Curve C550

Customer: Handshake Finland
Test name: Salt fog
EUT: Purelux Road Curve C550

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1. TEST INFORMATION

CUSTOMER: Handshake Finland
TEST NAME: MIL-STD-810G 509.6 Salt fog
TEST DATE: October 31. – November 4. 2022
TEST SITE: Toptester Oy, Rovaniemi

EQUIPMENT UNDER TEST

DEVICE NAME: Purelux Road Curve C550

Test ID: COR_Handshake_221024
Report version: 1.0
Class: Cust

Persons in charge of the test

Customer: Aleksi Isoherranen
Toptester: Kati Mansikkasalo-Jurvelin
Test ordered by: Aleksi Isoherranen
Test order month: October 2022

Customer: Handshake Finland
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2. TEST REPORT HISTORY

Version	Date	Change description	Changes made by
1.0	16.11.2022	First version of the report is 1.0. If no changes are necessary, it will be also the final version.	Kati Mansikkasalo-Jurvelin

3. CONTENTS

1. TEST INFORMATION	1
2. TEST REPORT HISTORY	2
3. CONTENTS	2
4. TEST SUMMARY	3
5. INTRODUCTION	4
5.1. Background	4
5.2. Equipment under test.....	4
5.3. Goal of the test	4
6. TEST METHOD AND MEASUREMENT DESCRIPTION	5
6.1. Test Method.....	5
6.2. Acceptance Criteria	5
6.3. Analyses	5
6.4. Test Equipment, Reliability Control and Measurement.....	5
7. TEST PROCESS	6
8. RESULTS AND CONCLUSIONS	10
9. QUALITY CONTROL	10

Customer: Handshake Finland
Test name: Salt fog
EUT: Purelux Road Curve C550

4. TEST SUMMARY

Used standard or test method summary

The test was a MIL-STD 810G, Method 509.6, Salt fog.

- 2x 24-hour period of salt fog exposure and 24-hours drying conditions (at standard ambient temperature and a relative humidity of less than 50 %).

Description of equipment under test

1 pcs Purelux Road Curve C550

Test result summary

EUT was functioning normally after the test. No mechanical or chemical failures were found from the surface of the Purelux Road Curve C550.

- The test result is **pass**.

Customer: Handshake Finland
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5. INTRODUCTION

5.1. Background

This test was a part of Equipment Under Test (EUT) product reliability testing.

5.2. Equipment under test

1 pcs Purelux Road Curve C550



Figure 1. The Purelux Road Curve C550.

5.3. Goal of the test

The goal of the test was to see if the EUT can withstand salt fog atmosphere.

Customer: Handshake Finland
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6. TEST METHOD AND MEASUREMENT DESCRIPTION

6.1. Test Method

The test was conducted according to MIL-STD 810G w/Change 1 August 2014, Method 509.6, Salt Fog

- Salt mist test chamber temperature was $35\text{ °C} \pm 2\text{ °C}$.
- Salt mist solution was prepared by dissolving $50\text{ g} \pm 5\text{ g}$ sodium chloride (NaCl) to amount of 1 l of demineralized water.
- pH-value of the salt solution was between 6.5 – 7.2
- fall out rate 1-3 ml/hour
- 2x 24-hour period of salt fog exposure and 24-hours drying conditions (at standard ambient temperature and a relative humidity of less than 50 %)

After the test, the EUT was washed using demineralized water.
After drying a visual check was performed.

6.2. Acceptance Criteria

No mechanical or electrical failures were allowed. No corrosion for its immediate and potential long-term effects on the proper functioning and structural integrity of the test item were allowed.

6.3. Analyses

The EUT was visually checked, photographed and functionally tested before and after the test.

Customer will make final analyzes.

6.4. Test Equipment, Reliability Control and Measurement

Test process during the salt mist period is controlled by CTC-control system. The salt mist chamber, Weiss SaltEvent SC/KWT 1000 (serial number 59226208160010) last calibration date is 28.1.2022. Calibration is valid until 28.7.2023.

Salt and water scale: KERN EOB WOC13007478. Last calibration date is 8.9.2022 and calibration is valid until 8.3.2024.

pH of saltwater is measured with VWR MD 8000H Multi Parameter Meter.

Test process during the drying conditions period is controlled by SIMPATI system. Environmental chamber Vötsch VSC 7048-15 (serial number 58566082630010) last calibration date is 28.1.2022 and calibration is valid until 28.7.2023.

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Customer: Handshake Finland
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7. TEST PROCESS

In the first half of the cycle the EUT was placed in the salt mist chamber for 24 hours. The test parameters were set according to MIL-STD 810G, Method 509.6 Salt fog.

After 24 hours the EUT was removed from the chamber and placed inside an environmental chamber for 24 hours for the drying sequence. This cycle was repeated twice. The test setups for the complete cycle can be seen in Figure 2. and Figure 3.



Figure 2. The EUT in salt mist chamber.

Customer: Handshake Finland
Test name: Salt fog
EUT: Purelux Road Curve C550



Figure 3. The EUT in environmental chamber.

After the test the EUT was rinsed and cleaned from salt residue and dried.
The EUT was inspected after the test.
No problems in mechanical integrity were seen and the functionality was the similar before, and after the test.

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Customer: Handshake Finland
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Figure 4. The Purelux Road Curve C550 after test.



Figure 5. The Purelux Road Curve C550 after test.

A small spot of corrosion was found from a surface of the EUT. The surface is aluminum which does not form this kind of corrosion. The corrosion spot can be caused by metal particles stuck to the surface.

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Figure 6. A small spot of corrosion was found from the EUT after test.

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8. RESULTS AND CONCLUSIONS

EUT was functioning normally after the test. No mechanical or chemical failures were found from the surface of the Purelux Road Curve C550.

- The test result is **pass**.

9. QUALITY CONTROL



Toptester is an ISO 9001
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